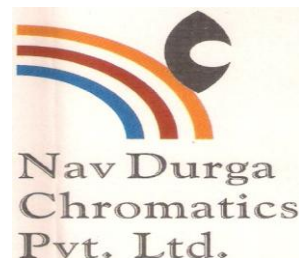


## PRODUCT INFORMATION

### CHROMAPOXY AM FN BLACK



AN ISO 9001-2008 COMPANY

**PRODUCT:** A TWO COMPONENT EPOXY BASED PAINT WITH AMINE CURSED.

**PROPERTIES:** A HIGH PERFORMANCE HIGH BUILD TWO COMPONENT EPOXY FINISH FOR PROTECTION OF METAL AND CONCRETE SUBSTANCE IN A WIDE RANGE OF CORROSIVE CONDITION. THE COATING RENDERS EXCELLENT ADHETION, TOUGHNESS AND CORROSIVE AND MARINE ATMOSPHERE.

**USES:** FOR D.I.PIPES & CASTING CHEMICAL PLANT , PETRO CHEMICAL PLANT , REFINERS , METAL & ENGINEERING INDUSTRIES , MARINE INSTALLATIONS ETC.

**SURFACE PREPARATION:** REMOVE GREASE, OIL AND CONTAMINANTS, PREFERABLY BLAST CLEAN TO SA 2.5 GRADE MINIMUM OF SWEDISH SPECIFICATION SIS-05-5900-1967. SURFACE PROFILE SHOULD NOT BE EXCEEDING 65 MICRONS. THE SURFACE SHOULD BE CLEAN DRY FREE FROM OIL GREASE, SALTS AND OTHER CONTAINMENTS BEFORE APPLYING CHROMAPOXY AM FN BLACK.

**STORAGE LIFE:** UPTO 12 MONTHS AS LONG AS THE SEALED CONTAINERS ARE KEPT UNDER COVER IN A DRY PLACE, UNDER NORMAL TEMPERATURE CONDITION.

**PRECAUTION:** NOT TO BE APPLIED WHEN THE TEMPERATURE IN ABOVE 500C AND RELATIVE HUMUDITY RISES ABOVE 90%.

DO NOT APPLY DURING RAIN, FOG OR MIST.

MIXED PAINT SHOULD BE USED OFF WHEN STIPULATED POT LIFE.

**TYPE:**

TWO PACK SYSTEM AIR DRYING, SELF CURED.

**MIXING RASIO:**

BASE : HARDNER -3:1 / VOLUME

**POT LIFE** : 2 TO 4 HOURS.

**METHOD OF APPLICATION:**

BY BRUSH/ROLLER/SPRAY.

**AIRLESS SPRAY:**

TIP RANGE-18-26 THOU,  
TOTAL OUTPUT FLUID PRESSURE  
2500-3000 PSI.

**FINISH** : GLOSSY

**COLOUR** : SELECTED RANGE

**FLASH POINT** : 25°C

**DRYING TIME:**

**SURFACE DRY:** 2-4 HOURS  
**HANDLEABLE :** 24-48 HOURS  
**FULL CURE:** 7-10 DAYS

**RECOMMENDED DFT/COAT :**  
100-150 MICRONS(APPROX)

**CORRESPONDING WFT/COAT :**  
204-306 MICRONS(APPROX.)

**THEORITICAL SPREADING RATE:**  
4.9-3.27 m<sup>2</sup>/CTR/COAT

**COVERAGE WITH LOSS FACTOR :**

I) 20% :3.92-2.62 m<sup>2</sup>/LTR/coat  
II) 30% 3.42-2.29 m<sup>2</sup>/LTR/coat  
III) 40% 2.94-1.96 m<sup>2</sup>/LTR/coat

**OVERCOATING INTERVAL:**

**MINIMUM:** 24 HRS  
**MAXIMUM:** 7 DAYS

THE INFORMATION GIVEN IN THIS PRODUCT INFORMATION TO THE BEST OF OUR KNOWLEDGE OBSERVED WHILE TESTED IN IDEAL CONDITION IN OUR LABORATORY.

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